

Date: Monday, 05/03/2007 12:34:27 PM  
User: Linda Lacelle

## Process Sheet

SP104

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: MOUNTING LUG
Job Number	: 30993		
Estimate Number	: 10256		
P.O. Number	: <i>NIA</i>	Part Number	: D22303
This Issue	: 05/03/2007 S.O. No. : <i>NIA</i>	Drawing Number	: D2230 REV F
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: 01/03/2007 Type : MACHINED PARTS	Drawing Revision	: F
Previous Run	: 30545	Material	: <i>NIA</i>
Written By	: <i>[Signature]</i>	Due Date	: 03/12/2007
Checked & Approved By	: <i>[Signature]</i>	Qty:	<i>30</i> <del>1000</del> Lm: Each
Comment	: Est D 00.05.18 Added inspection level 8, and removed P/O for powder coat EC		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	D2423	Lug Extrusion
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Comment: Qty.: 0.0717 f(s)/Unit Total: 71.7150 f(s)  
Lug Extrusion  
D2423  
Batch: *30062*

2.0	BAND SAW	BAND SAW
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Comment: Band Saw  
Cut D2423 extrusion to 0.82"  
Batch: *[Signature]*

3.0	PG	PURCHASING
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Comment: PURCHASING  
Issue P/O *BLKT00001*  
Possible Supplier: Metec  
Machine per Drwg D2230 Rev. F

*C207103108**1000 30*

4.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1  
Receive & Inspect for transit damage

*EP 04/06/12 (30)*





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Job Number:



Seq. #:

Machine Or Operation:

Description:

5.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

07-06-13 (30) counted

6.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Tumble and deburr rough edges after tumbling

N/A

7.0

HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Acid etch and Alodine as per QSI 005 4.1

07-06-13 (30)

8.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

07-06-13

9.0

POWDER COATING

POWDER COATING



Comment: POWDER COATING

Powder Coat Gloss White (ref. 4.3.5.1) per Dart QSI 005 4.3

M 104 144 BK 07-06-14 (30)

10.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/INSPECT POWDER COAT

7/6/14 SA

11.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

SK 480

7/6/14 18

12.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

(18) 07-06-14

Job Completion



U Study







## CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, Ont.  
K6A 1K7

SHIPPED TO:


same

<u>QUANTITY</u>	<u>PART NUMBER</u>	<u>PART NAME</u>	<u>P.O. NUMBER</u>
30 ✓	D2230-3	Lug B30993 ✓	BLKT00001
50	D2731-3	Lug B30994	BLKT00001
50	D2731-7	Lug B30995	BLKT00001
150	D3235-1	Lug B30996	BLKT00001
50	D3394-1	Lug B30997	BLKT00001
50	D3394-3	Lug B30998	BLKT00001

MATERIAL: supplied by DART D2423 B30062

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

  
Shigi (Regula) Walz

Vankleek Hill, June 12, 2007

